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on Energy and Sustainable Development

# Technologies à bas coût pour améliorer l'accès à l'énergie dans des zones rurales

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**Intelligent Energy**  Europe

IE4Sahel – Workshop  
Niamey – Niger, 2-6/10 - 2006



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- Objectifs de la présentation
- Energies Renouvelables et les OMD
- Technologies disponibles
- Avantages des principales options



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# Presentations of Course and scope

- Information et méthodologie pour créer une base de connaissances locales.
- Renforcement des capacités locales – generate multipliers.
- *Demystification* de la technologie:

**C'est simple et facile – il faut tout simplement faire un *road map* →  
Plannification et Direction**



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# Les solutions technologies

- Il faut bien comprendre les besoins en énergie
- En énergie dissociée du développement économique et social n'est pas efficace.
- Doivent englober le plus grand nombre d'usages possibles:
  - Cuisson, éclairage, small réseaux, industries, pompage d'eau, activités agricoles, transports, communication, santé, éducation, administration, etc..
- Les solutions existent déjà, expérimentées dans plusieurs régions, il faut les connaître et les adapter à nos propres → il ne faut pas reinventer la roue.
- Normalement divisées en trois catégories:
  - Génération distribuée;
  - Transmission et distribution de bas coûts; et
  - Équipements locaux et efficience énergétique.



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# Examples de technologies

- Generation distribuée
  - Turbines hydro mycro
  - Eoliennes (surtout pour le pompage d'eau)
  - Technologies modernes de la Biomasse
    - Biogas
    - Residus Agricoles
- Transmission and distribution bas coût
  - SWER - Single Wire Earth Return
- Equipements locaux et efficience energetique
  - Illumination / éclairage (high-mast flood lighting)

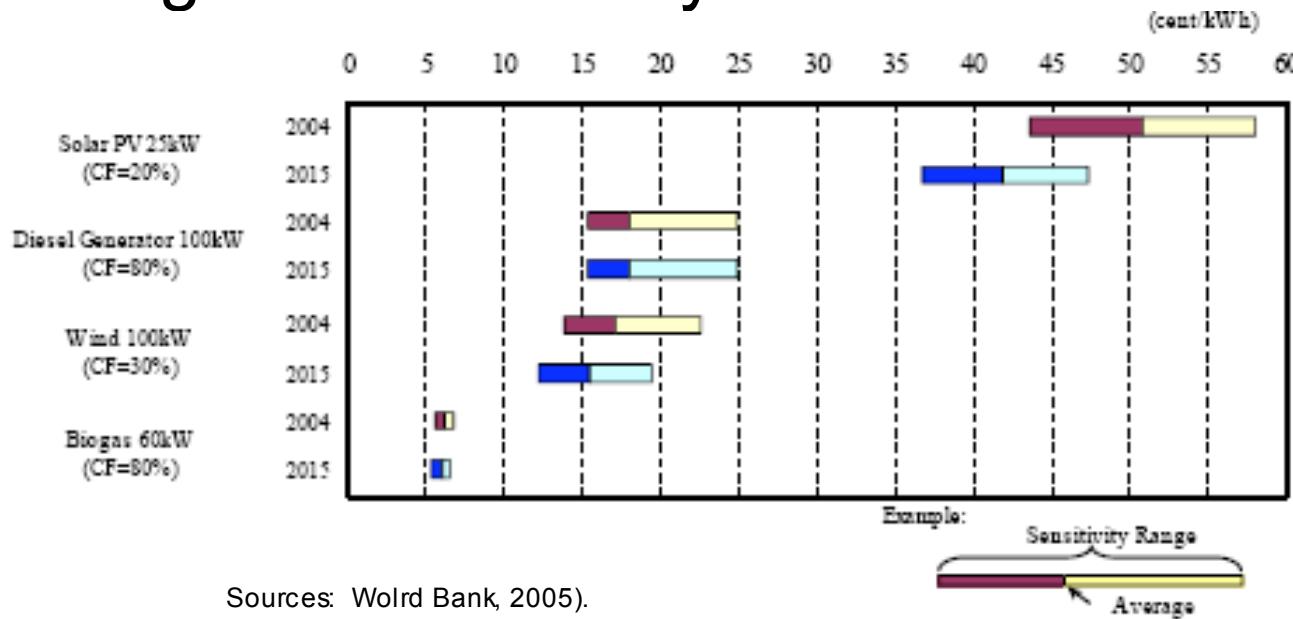


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# Pourquoi sont elles importantes

- Potentiel pour des options *bon marché* pour des applications des mini-réseaux.
- Isolés (off-grid) – ER plus économiques que les solutions conventionnelles.
- → village- et niveau-foyer → 5 kW ~ 500 kW.



Sources: World Bank, 2005).

# Système d'Energies Renouvelables

- Energie: conversion des sources disponibles en quelque chose d'utile
  - Solaire pour Chaleur /Froid
  - Vent pour pomper l'eau
  - Courant d'eau pour puissance mécanique
  - Energie chimique de la Biomasse pour chaleur et électricité





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# Distributed Generation

Micro and Pico Hydro  
Wind Mill  
Biomass

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# Generation distribuée

Isolé/Off-grid → Mini-réseau indépendant → connexion au réseau national

- Dépend de:
  - nombre de foyers à être servis,
  - consommation domestique,
  - Intensité de la charge, charge productive,
  - projection de la demande future,
  - courbe de charge,
  - disponibilité des ressources (renouvelable ou pas),
  - coûts des combustibles,
  - distance du réseau le plus proche, et
  - planification politique
- Dans la plupart des régions et villages des zones isolées, ce sont les options les plus économoiques.





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# Micro and Pico Hydro

- Options for Mini Hydro
- Options for Pico Hydro
- Point is what to do with the energy generated:
  - Small business
  - Improve quality of life
  - Combat isolation

On what price ?

→ must be affordable



# Options for Pico Hydro

- Pico-hydro covers a range of turbine technologies, applicable to different heads:
- Nepal - tiny pelton wheels ('Peltric' sets) for 220 V from induction generator on 40-300m head – only a hose-pipe penstock.

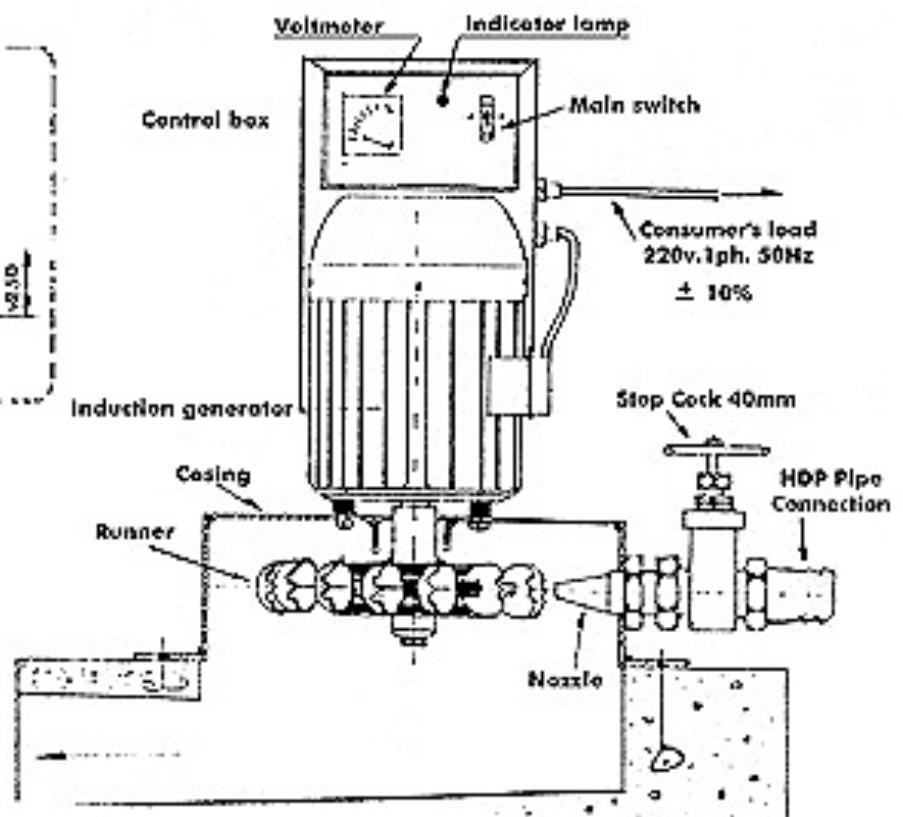
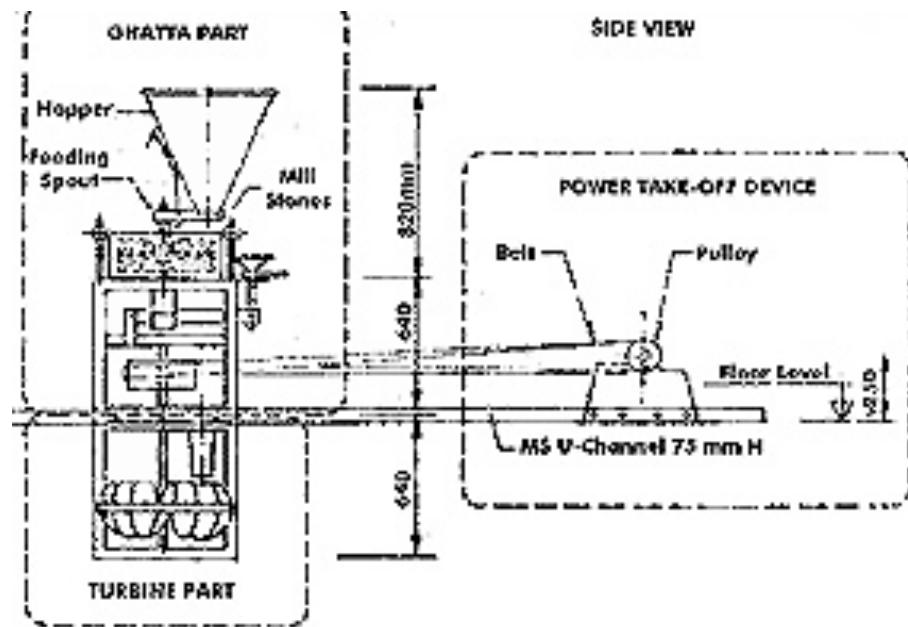


Source: [http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL\\_Hydro](http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL_Hydro)



# Options for Pico Hydro

- Peltric sets



<http://www.bagelhole.org/?page=254>

# PH Overview

- USA, Canada and Australia - companies offer turgo turbines for medium and high head sites. China and Vietnam developed tiny turgo turbines for 5-12m head.



Source: [http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL\\_Hydro](http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL_Hydro)



# PH Overview

- Philippines - tiny crossflow turbines ('Fireflies') for 12 V battery charging on 5-20m head (also in Colombia).



Source: [http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL\\_Hydro](http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL_Hydro)





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# PH Overview

- China and Vietnam - low-head propeller turbines, suitable for only 1-2m head



Source: [http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL\\_Hydro](http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL_Hydro)



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# PH Overview

- Low-head sites (<5m) are most widespread, on irrigation canals and streams (both in hilly and plain areas)



Source: [http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL\\_Hydro](http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL_Hydro)



# PH Overview

- Low head type of propeller pico-hydro



Source: [http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL\\_Hydro](http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL_Hydro)

# Low head (LH) PH

- Intake flume
  - screen at entrance to inlet flume can be metal mesh or bamboo (30-40mm spacing)
  - water control at intake flume can be wood slat
  - vortex should not be sucking air
  - water should not overspill flume and no turbulence

Source: [http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL\\_Hydro](http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL_Hydro)





# Low head (LH) PH

- Draft tube
  - head is generated and vortex is encouraged by draft tube
  - preferably fabricated of tin plate, thickness that can be welded
  - possible to mould in concrete at site, or made from glassfibre



Source: [http://WASH018.worldbank.org/gesmap/site.nsf/pages/BBL\\_Hydro](http://WASH018.worldbank.org/gesmap/site.nsf/pages/BBL_Hydro)

# Low head (LH) PH

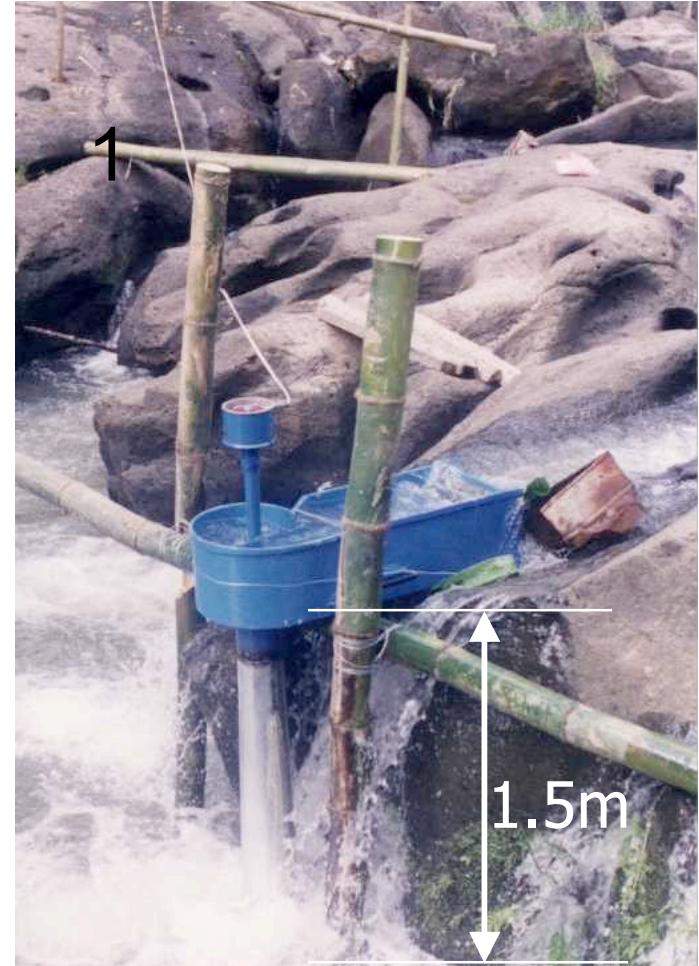
- Turbine - mechanical
  - 4 bladed propeller runner (1500 rpm @ runaway) bolted to 20mm shaft
  - 12 Guide vanes with 200mm diam casing
  - Lower bearing is teflon and lubricated by water
  - 700mm long shafting
  - 16 kg



Source: [http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL\\_Hydro](http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL_Hydro)

# Low head (LH) PH

- Site choices are:
  - 1) side channel
  - 2) dam
  - 3) waterfall

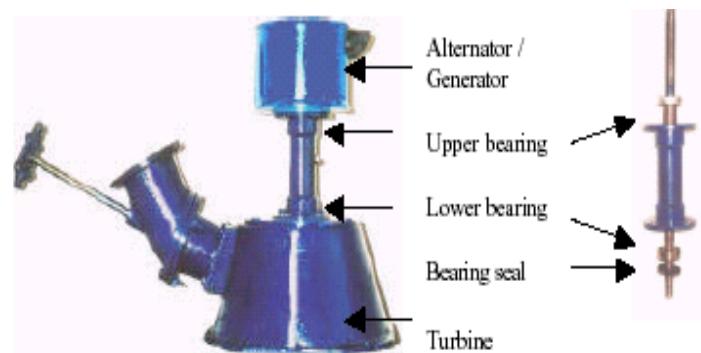


Source: [http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL\\_Hydro](http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL_Hydro)

# High head (HH) PH

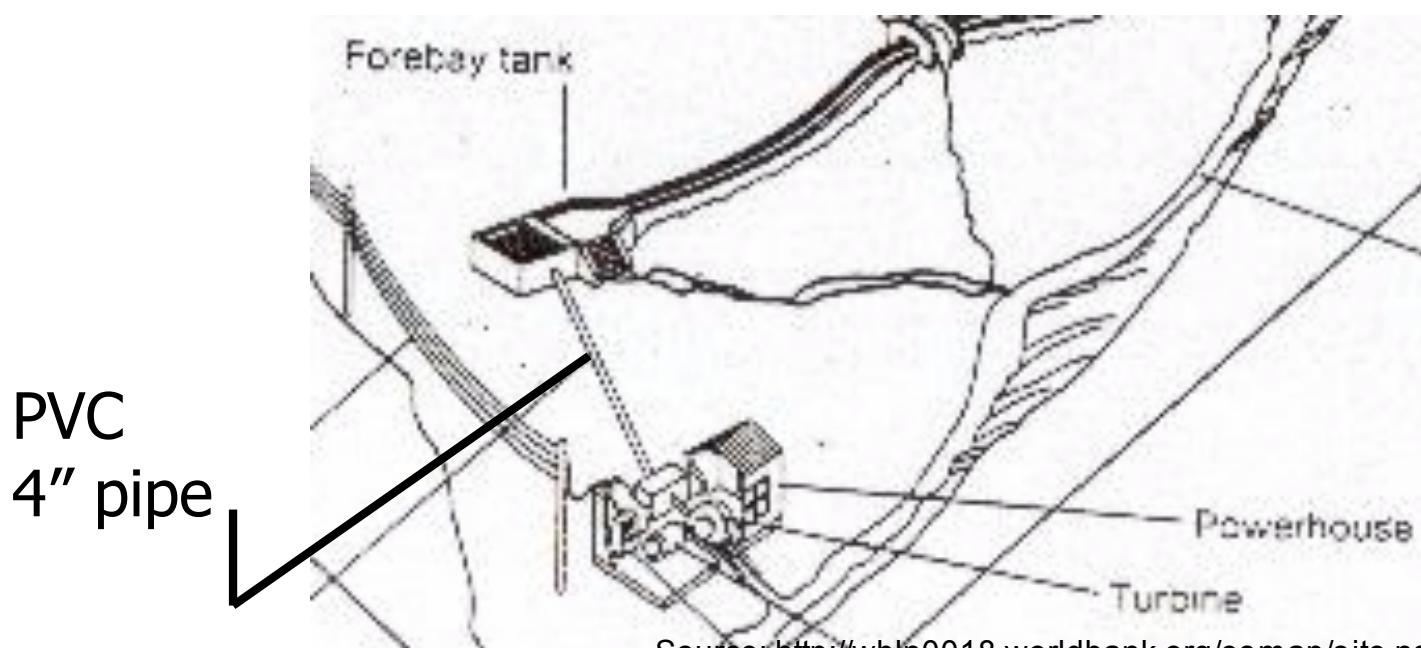
- Turbine - mechanical
  - 20 bucket 'turgo' runner (210mm diam) (1400 rpm @ runaway) bolted to 20mm shaft
  - 1 spear valve nozzle with jet diameter of 28.5mm
  - Lower bearing and seal replaced every 2 years.
  - 21 kg

Source: [http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL\\_Hydro](http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL_Hydro)



# High head (HH) PH

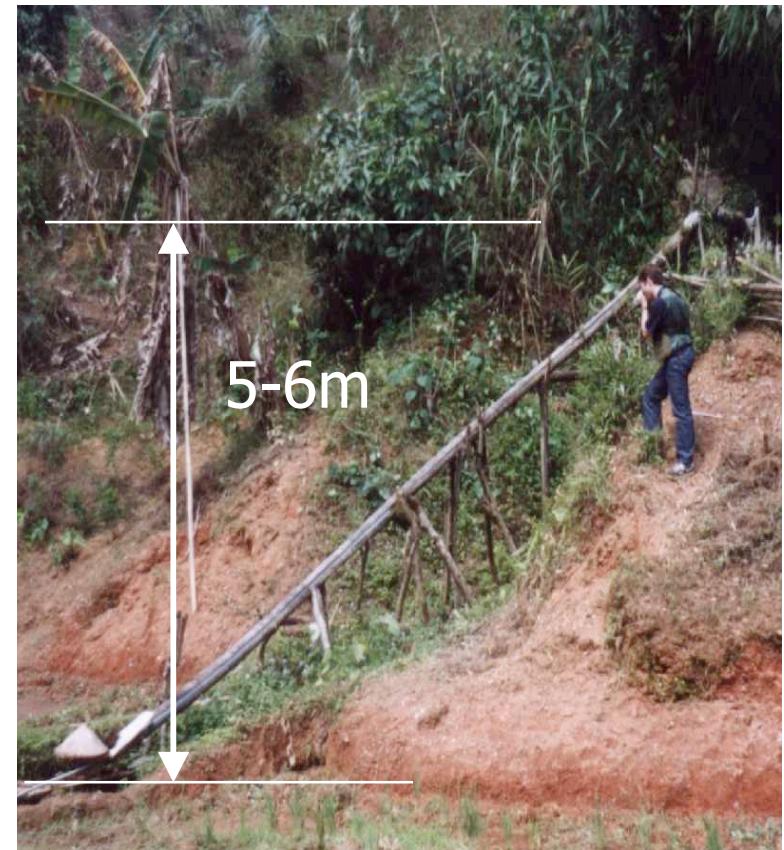
- Penstock
  - recommended penstock is PVC 4 “ pipe
  - penstock should follow the shortest route and be as straight as possible



Source: [http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL\\_Hydro](http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL_Hydro)

# High head (HH) PH

- Civil works
  - site choices are 1) waterfall, 2) side channel with drop, to achieve the head of 5-6 metres
  - installation in waterfall is easy and quick to install but prone to flood damage
  - side channel is longer lasting and water is controllable



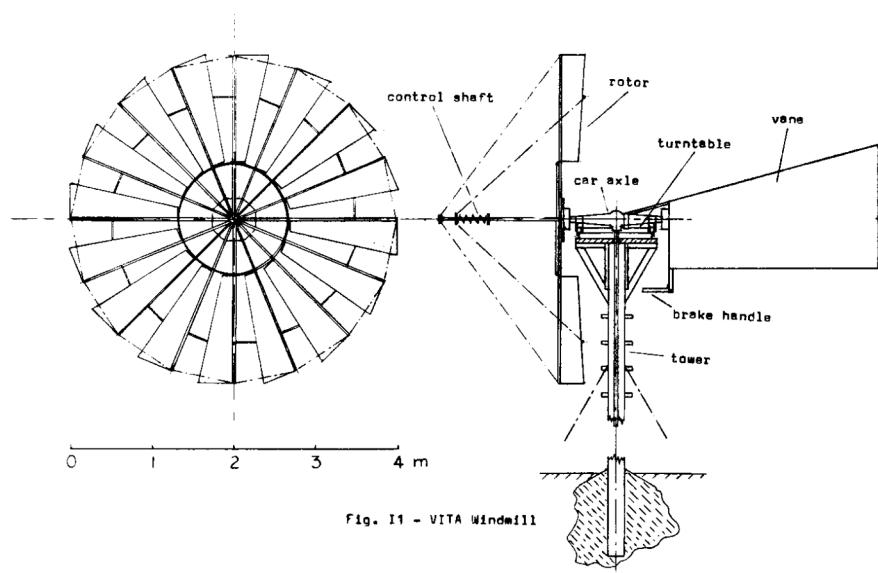
Source: [http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL\\_Hydro](http://wbln0018.worldbank.org/esmap/site.nsf/pages/BBL_Hydro)





# Wind Mill

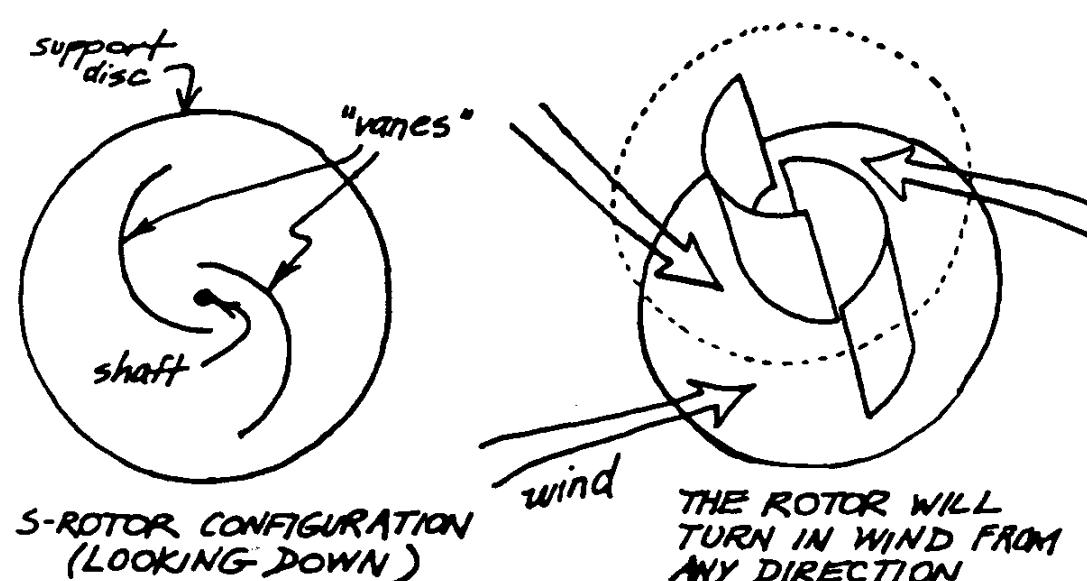
- Been done for centuries
- Can provide a valuable opportunity for meeting water/energy needs in rural areas



<http://www.cder.dz/galerie/eolien/pages/site03.htm>

# Wind Mill – Vertical - Savonius

- Multi direction
- Can be made with local resources
- Local development industry



<http://sleekfreak.ath.cx:81/3wdev/VITAHTML/SUBLEV/FR1/SAVROTOR.HTM>

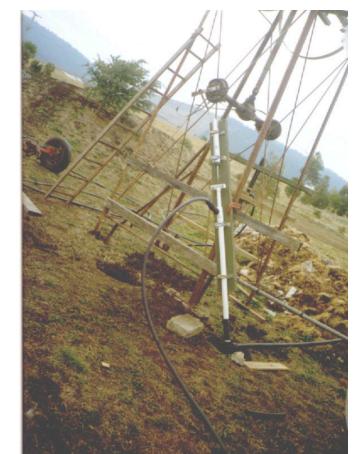


<http://www.southcom.com.au/~windmill/>



# Wind Mill – Vertical - Savonius

- Can be made basically with fuel drums and one differential from an old car



<http://www.southcom.com.au/~windmill/sail.html>



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# Wind Mill – Vertical - Savonius

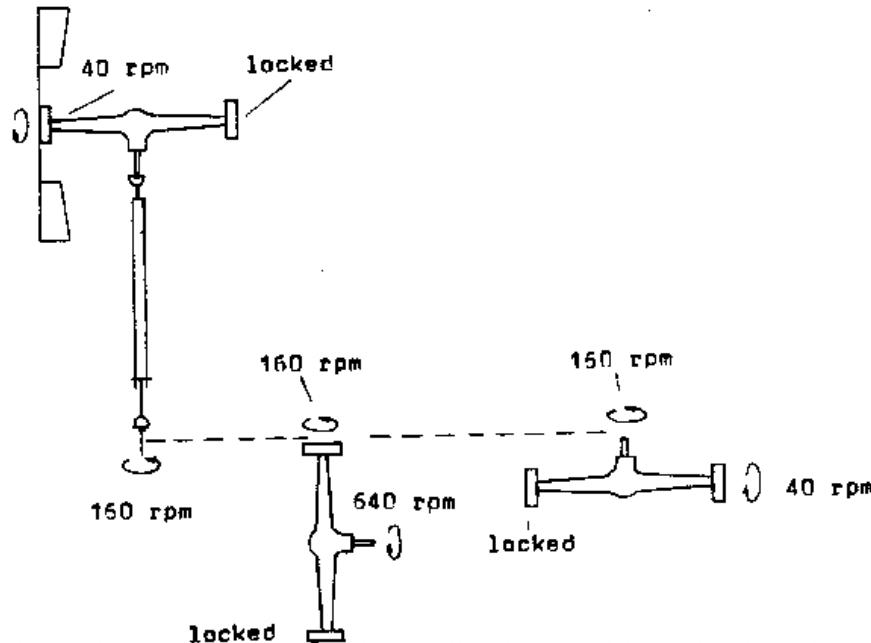
- Vertical axis machine designs can only put out about 30% of the power output that a comparable horizontal axis machine
- Minimum Wind speed – 3 to 6 m/s
- Savonious - 15% efficiency X 30 ~ 50% for horizontal
- Vertical rpm is significantly lower than Horizontal ones
- maximum ratio of height : diameter:
  - Single bearing machine (1 roller bearing) = 4:1
  - Double bearing machines (top & bottom + frame) = 6:1
- Up to 10 meters from any building





# Wind Mill - Horizontal

- Design can be simple, and would need the erection of the tower → Can be “home made”
- Can use from Car engines / washing machines / etc
- More expensive – but bigger power output



Use of washing machine gear

<http://sleekfreak.ath.cx:81/3wdev/VITAHTML/SUBLEWF01/WINDMILL.HTM> [http://www.southcom.com.au/~windmill/14ft\\_alston.htm](http://www.southcom.com.au/~windmill/14ft_alston.htm)

Fig 41



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# Modern Biomass Technologies

Biomass

Bio Gas

Briquetting Agricultural Residues

Jatropha Oil

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# Modern Biomass Technologies

- What is modern – By incorporating new technology
- New Materials
- More extensive knowledge and expertise
- Would depend on:
  - type of raw material
  - Space available
  - Capital available
  - Knowledge

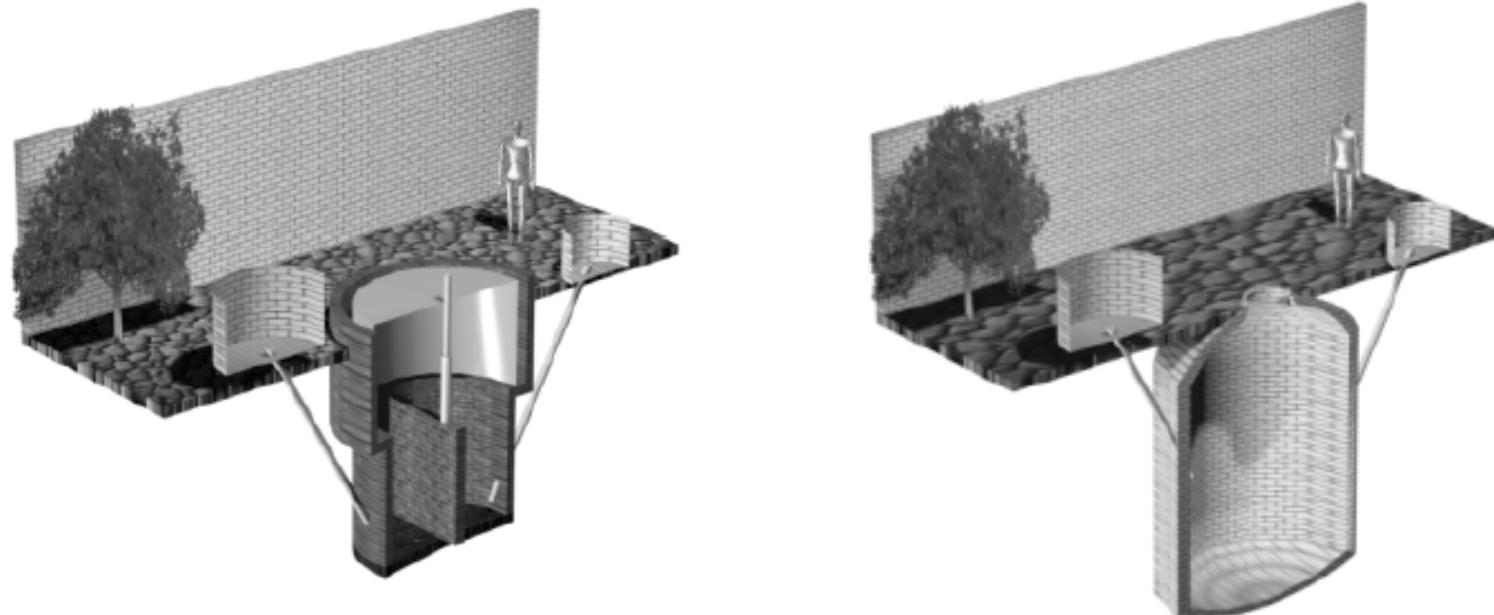


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# Small Biogas System – Indian x Chinese

- Main two types in the globe
- Old design, well know features, brick made,



- Once installed – no move, no upgrade
- If you don't own the land you would never install



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# Bio Gas

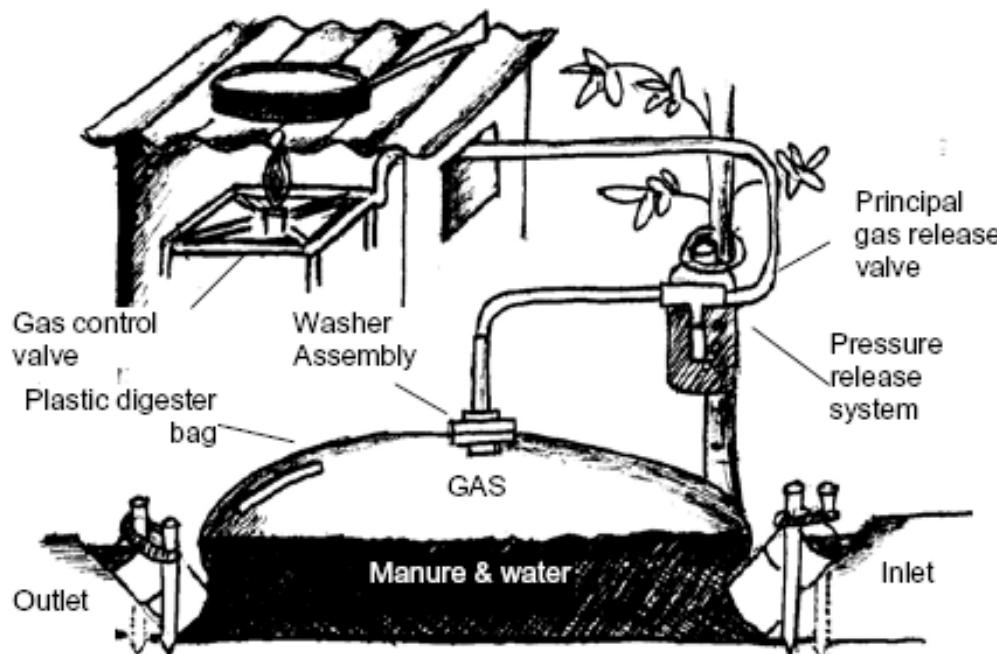
- What for → heating or electricity production
- Using human and/or animal dung
- Combined with natural soil enhancement material
- Problems:
  - Collect the material
  - Maintenance
  - Initial costs



# Bio Gas – New Trend - Polyethylene

Use on new materials → polyethylene biodigester

- Lower useful life but you can take it with you, can sell if necessary – become an asset



Costs:

Total - 30 \$US/m<sup>3</sup>

Only Material 7 \$US/m<sup>3</sup>



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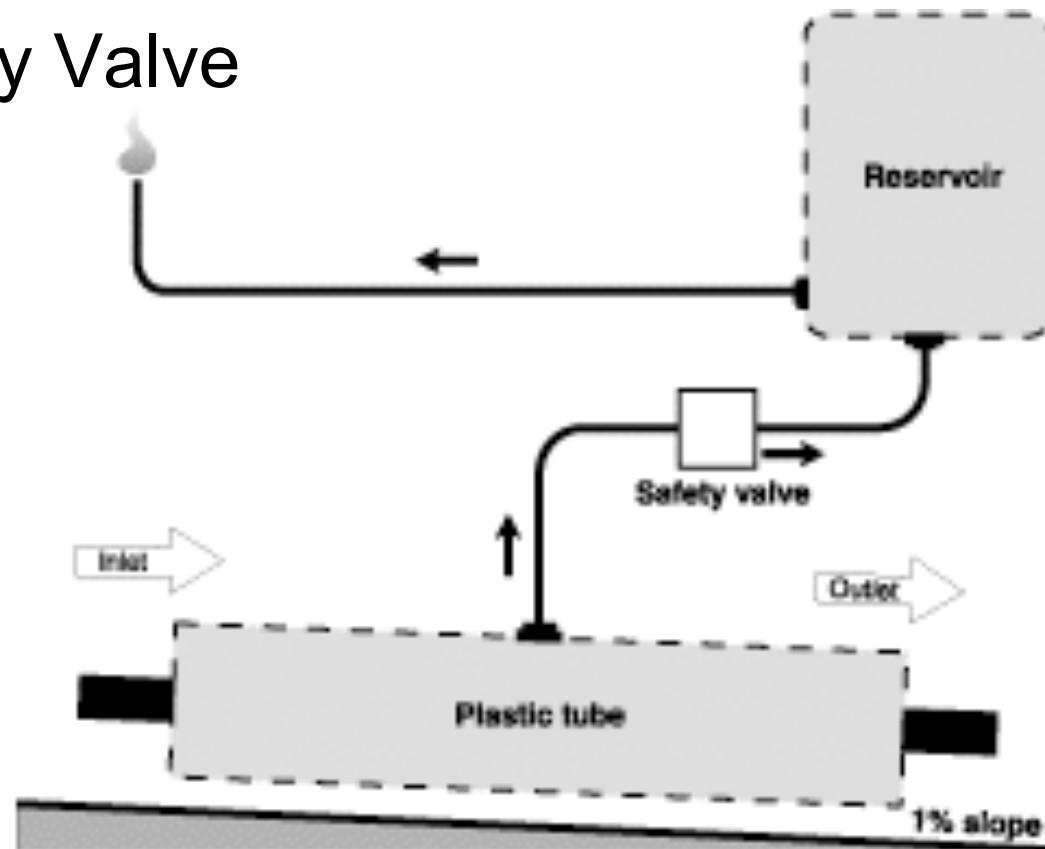
# Bio Gas

- Advantages to low-income rural communities, including:
  - Reduction of the physical workload, especially of women;
  - Reduction of the pressure on natural resources → fuel wood and charcoal;
  - cheap energy production → cash savings;
- Improve the farming system by recycling manure to produce gas for cooking & fertilizer
- Use waste which would cause pollution (especially in urban areas)



# Bio Gas – Main Elements

- Biodigester
  - Inlet / Outlet
- Safety Valve
- Gas storage reservoir
- Burner





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# Bio Gas - Biogester

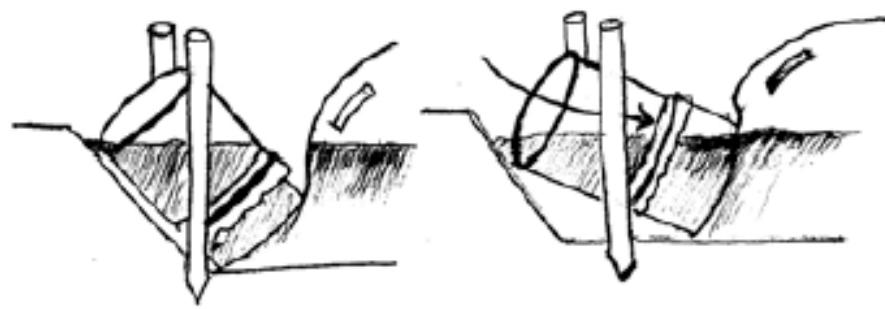
- Polyethylene plastic Tube
- Diameter 80, 125 and 200 cm
- Can be accommodated in a trench or floating in a pod
- Normally from 5 to 10 meters (one family up to 10 pigs raising)



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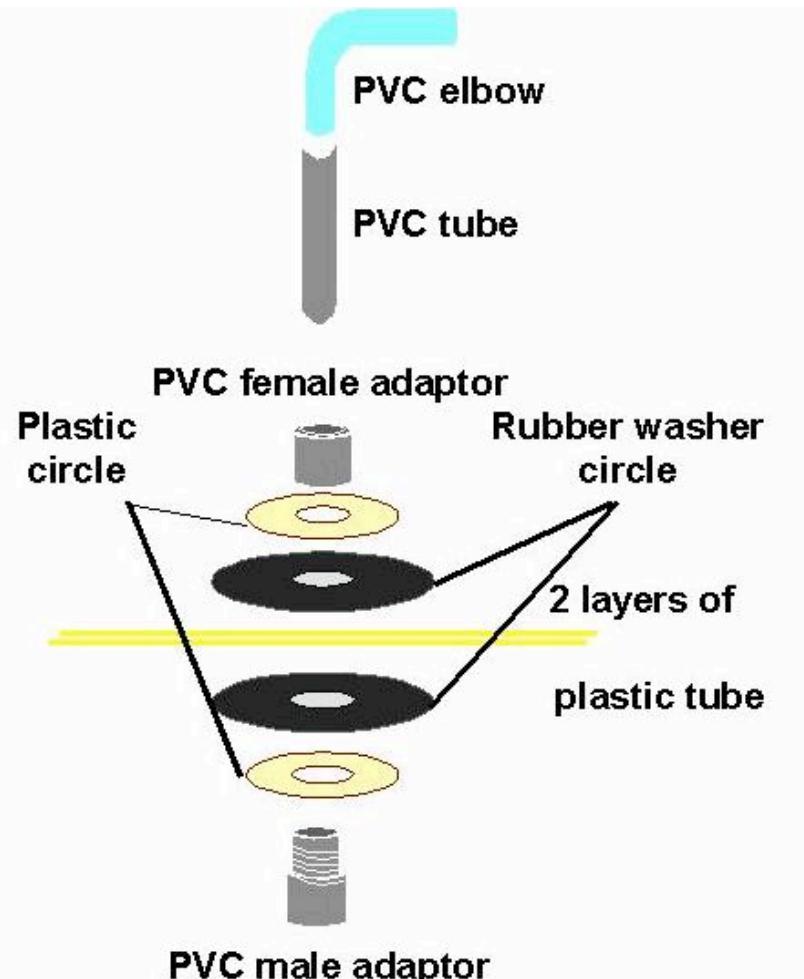
# Bio Gas – Biogester – Inlet / Outlet

- Must be in the correct angle
- In level with the ground
- Fixed so don't damage the bag while load / unload



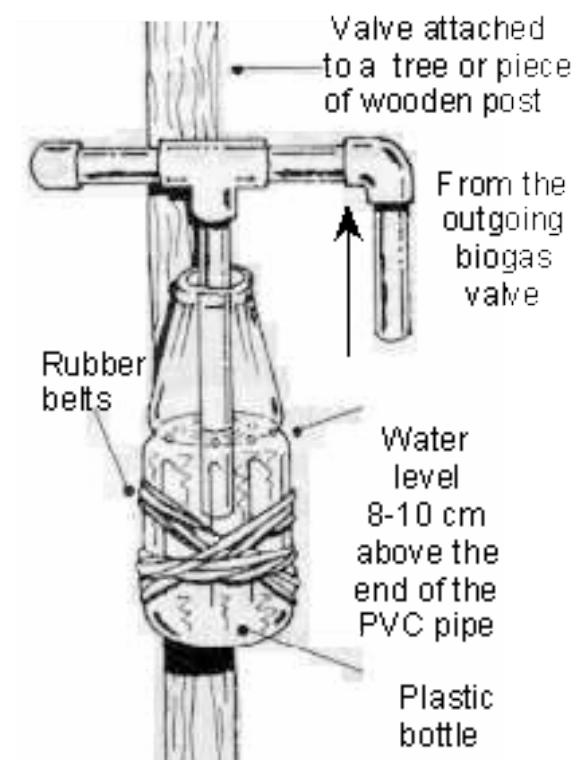
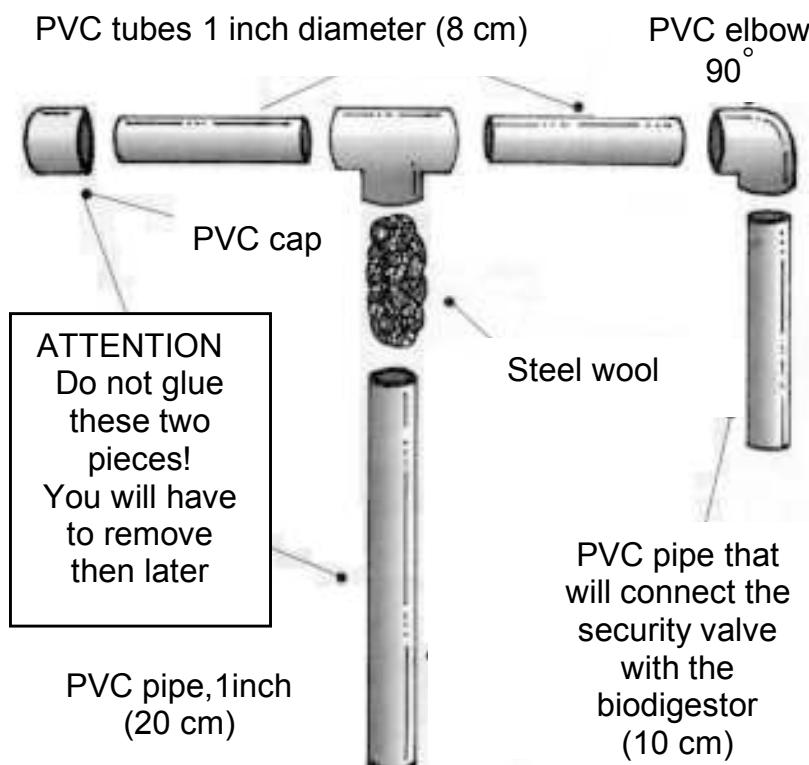
# Bio Gas – Biogester – Inlet / Outlet

- Gas Outlet



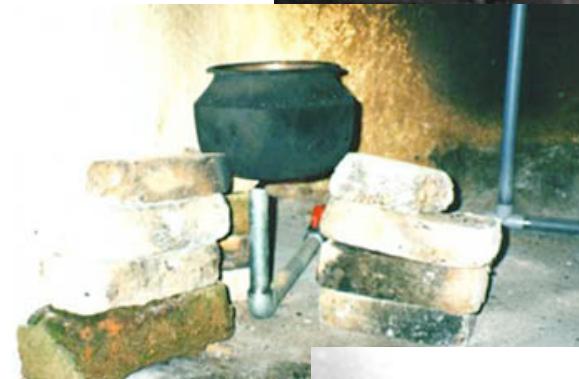
# Bio Gas – Safety Valve

- Made with PVC and Plastic bottle
- Steel Wool will remove the Sulphur smell





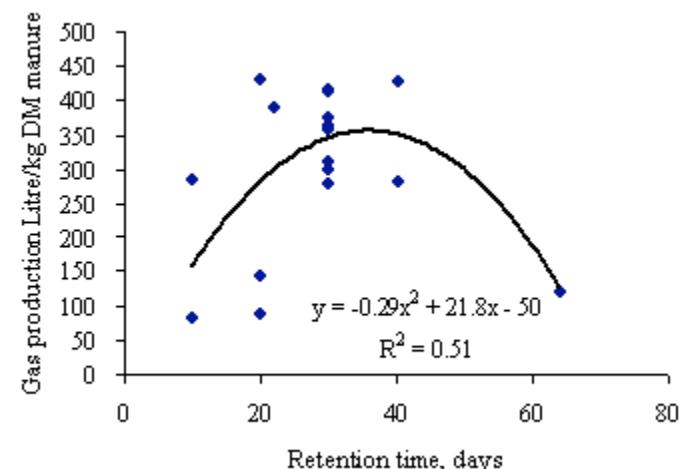
- From single Iron tube to gas burner



*burner made from a beer can  
un brûleur réalisé au moyen d'une cannette métallique*

# Bio Gas Design

- Volume 0.4 m<sup>3</sup> per living being
- Practical use, distance between 3 up to 10 m, 0,8m diameter
- biogas technology is  
**99 % management and 1 % technology**
- Biodigester is a 'living' technology - needs daily fed and needs manure and water
- Need farmer - extension - scientist relation



[http://pigtrop.cirad.fr/en/scientific/environnement\\_LRRD1105\\_1.htm](http://pigtrop.cirad.fr/en/scientific/environnement_LRRD1105_1.htm)



# Bio Gas reference

- Installation and performance of low-cost polyethylene tube biodigesters on small-scale farms
  - <http://www.fao.org/ag/AGAinfo/resources/documents/WAR/war/W5256T/W5256t06.htm#TopOfPage>
- Installation de biodigesteurs tubulaires en polyéthylène à faible coût dans les petites exploitations et résultats obtenus
  - [http://www.fao.org/ag/AGAinfo/resources/documents/WAR/war/W5256T/W5256t06.htm#P7\\_1007](http://www.fao.org/ag/AGAinfo/resources/documents/WAR/war/W5256T/W5256t06.htm#P7_1007)
- Instalacion y rendimiento de biodigestores de tubos de polietileno de bajo costo en granjas pequeñas
  - [http://www.fao.org/ag/AGAinfo/resources/documents/WAR/war/W5256T/W5256t06.htm#P13\\_2299](http://www.fao.org/ag/AGAinfo/resources/documents/WAR/war/W5256T/W5256t06.htm#P13_2299)
- CRAT BIOGAS Program - PRODUCTION TECHNOLOGY
  - <http://crat.africa-web.org/Biogas/technology.htm>



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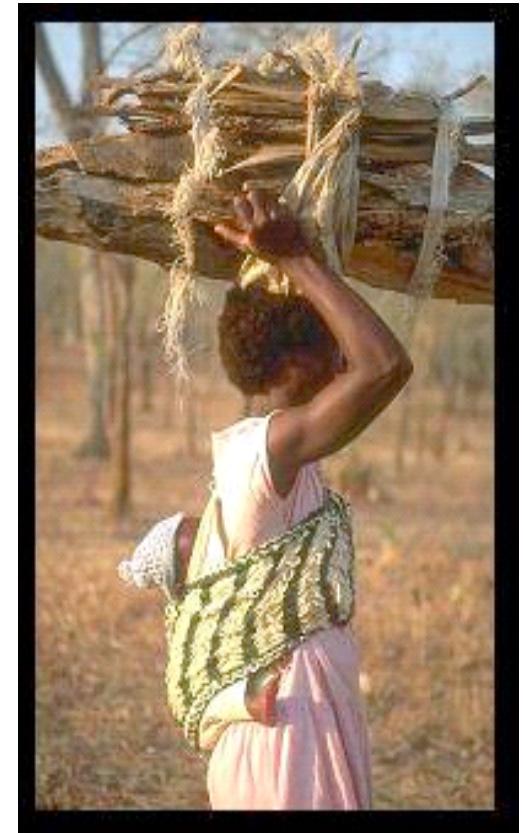
# Agricultural Residues

- Goal is to transform Residues into assets
- Need to process in order to add value
- Main process:
  - Densification
    - Compress → facilitate storage → briquetting
  - Characteristics change
    - Thermo chemical process → Better fuel → Charcoal



# Why is Biomass Energy Important?

- Improved & more efficient use beneficial to poor
- Biomass & agriculture
  - Agriculture: key income source for poor
  - Solves problem of collection
- Biomass & health/environment
  - Improved & efficient use reduces indoor air pollution
- Biomass & gender
  - Main collectors & direct users are women/children in Africa
- 4 MDGs of poverty, health, environment gender





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# Three Categories

- Traditional Biomass Energy Technologies (TBTs)
  - Inefficient use of wood, charcoal, leaves, agricultural residues, animal/human waste & urban waste
- Improved Biomass Energy Technologies (IBTs)
  - Improved and efficient technologies for direct combustion of biomass such as improved cooking/heating stoves and improved biofuel kilns
- Modern Biomass Energy Technologies (MBTs)
  - Conversion of biomass energy to advanced fuels/forms namely liquid fuels, gas and electricity

**TBTs**

**IBTs**

**MBTs**





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# Traditional Biomass (TBTs)

- Readily available
- Meets energy needs of significant proportion of population – particularly rural poor in Africa
- **Significant drawbacks**
  - Indoor air pollution – major health problem in dev. countries
  - Environmental degradation (charcoal & deforestation)
  - Social burden on women and children
- **Challenges**
  - Better data
  - Ensuring it is obtained from sustainable resources
  - More rapid substitution with improved & modern biomass energy technologies and other energy alternatives



# Improved Biomass (IBTs)

- Significant dissemination of improved biomass energy technologies (IBTs) in developing countries but ...
- Potential for wider dissemination of IBTs could be increased – almost every country in Africa & Asia has improved cookstove programme
- Successful dissemination of improved biofuel heating stoves in a few industrialised countries - notable example being Austria (500,000)

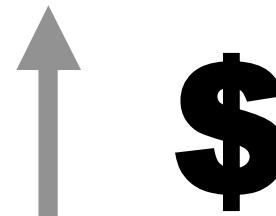


Include efficient stoves,  
charcoal kilns and  
dryers

Those stoves can be  
found in Uganda,  
Tanzania, Rwanda,  
Burundi, Sudan,  
Ethiopia, Senegal &  
Ghana

# Modern Biomass (MBTs)

- Biofuels for transportation in Brazil
  - Reduced fuel imports (\$55/barrel – landlocked African countries)
  - Contributes to reduced lead in vehicles fuels - major health hazard
- Bagasse-based cogeneration in China, India, Thailand & Mauritius (25% of electricity supply)





# Modern Biomass (MBTs) - Challenges

- Cost & reliability of modern biomass vs conventional fossil fuel options
- High up-front capital investment
- Skills intensive remember
  - 99 % is technology and 1 % management
- Absence of legal & regulatory framework that ensures access to grid and fuel markets
- Possible loss of biodiversity and soil fertility
- Competition for land with food production



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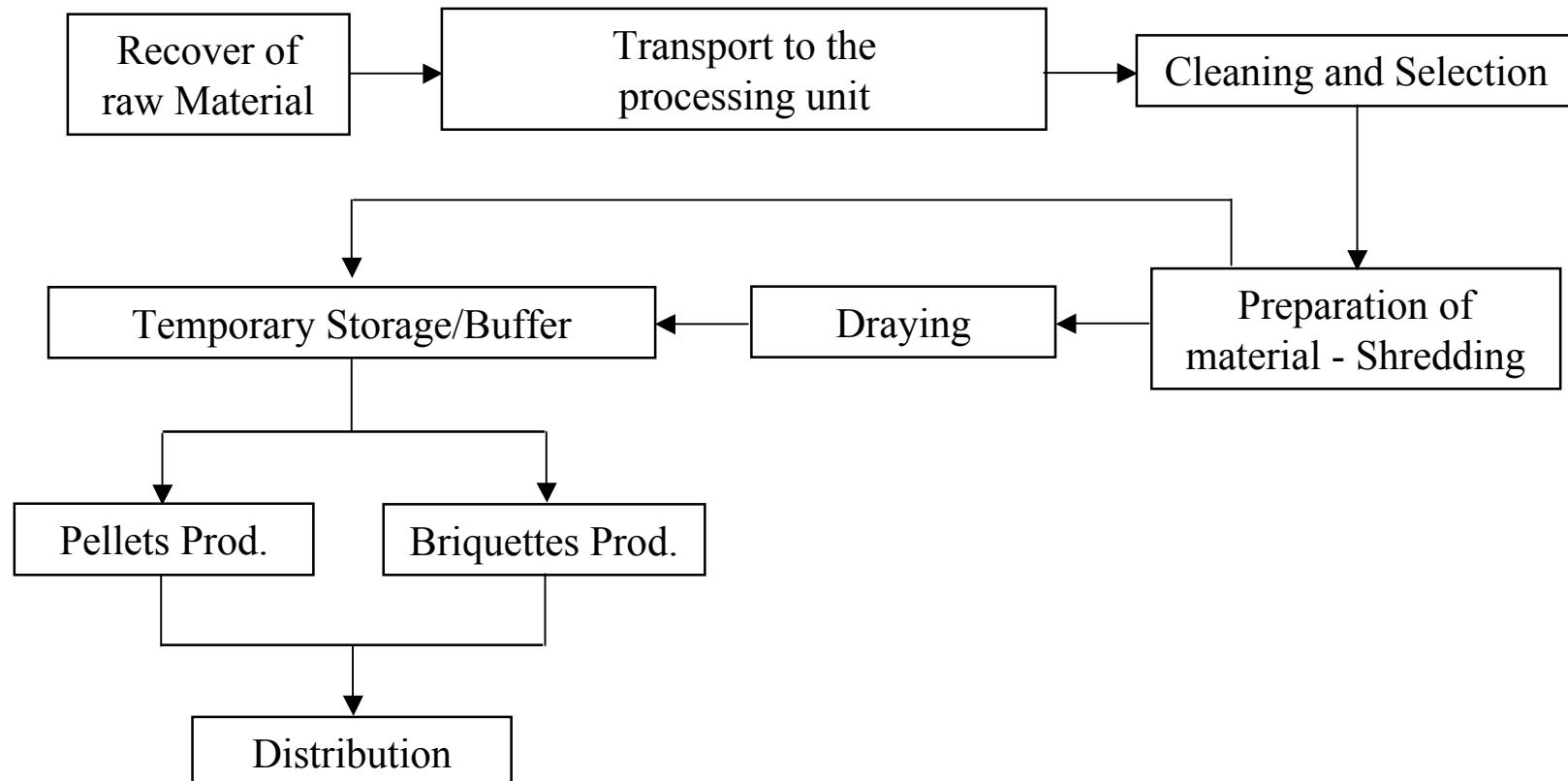
# Agricultural Residues - Briquetting

- Densify
- Help Transport
- Secure smaller space for storage
- Enhance the energy content
- Raise the value
- Easy the handling
- Can be at home level → small scale →  
small business → General adoption



# Big Picture – Associated technologies

- Process Flowchart





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# Equipments

- Shredders
  - Blades – Hammers
- What for
  - Grind the material
  - Homogenise the size of the particles
  - Easy the drying process
- Design Criteria
  - Strong enough for different materials
  - Not too big, so can be further modulated
  - Goal is to avoid unused capacity



# Equipments

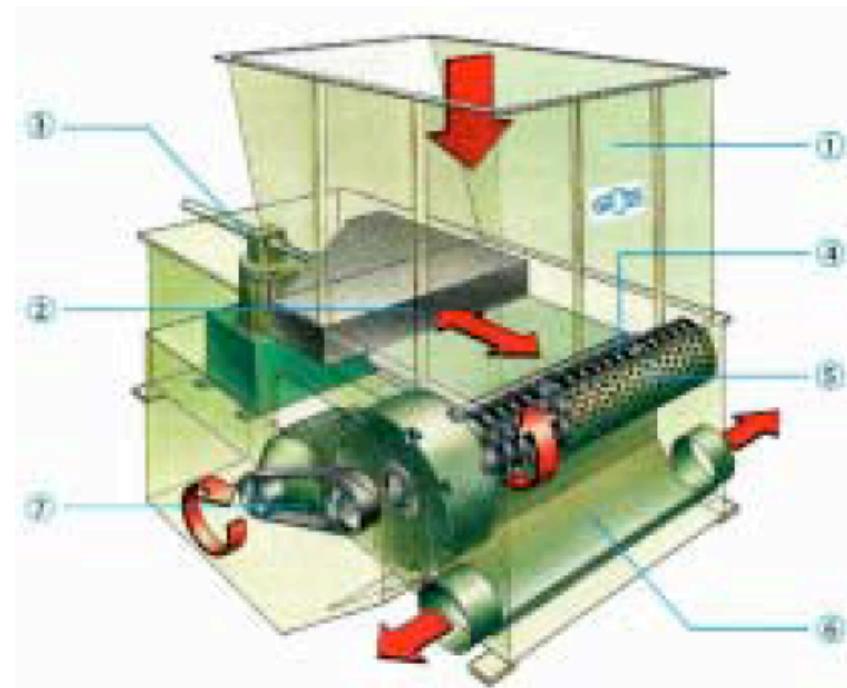
- Hammer shredders
  - Possibilidade de utilizar diferentes materiais
  - Não há tanto controle de granulometria
  - Aceita melhor resíduos (terra, cimento, etc.)
  - Menor desgaste e menos manutenção



Bruks - BK-HM700 hammer mill @  
<http://www.bruks.com/English/index.asp>

# Equipments

- Blade shredder
  - Feeding slide
  - Hydraulic cylinder
  - Cutting Rotor
  - Outlet screen
  - Chip transporting pipe
  - Driver
- Characteristics
  - Greater Homogeneity of final product
  - Need better raw material (few impurity)
  - Bigger wear – more maintenance





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# Equipments

- Briquetting Machine
  - High Pressure – Medium Pressure – Low Pressure  
(need binding element)
- Piston x Screw (more maintenance)
- Lower quality of the raw material when compared to pellets
- Moisture 6 to 12%





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# Equipments

- Comparisson Piston x Screw

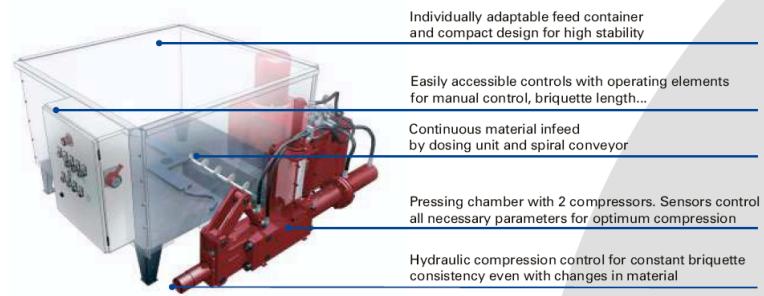


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# Equipments

- Briquetting Piston
- Hydraulic two ranges:
  - Low-scale - 50 até 120 kg/h
  - Bigg-scale - 400 kg/h
- Mechanical - from 200 up to 2500 kg/h.
  - Excentric piston



<http://www.gross-zerkleinerer.de/shared/download/gross-gp-eng.pdf>



Bhattacharya, S.C., Sett, S., Shrestha, R. 1989. State of the Art for Biomass Densification. *Energy Sources* 11, 161-182.



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# Equipments

- Pellet machine
- Need better raw material – Only wood and cellulose
- 5 - 40 mm length, 5 - 12 mm Diameter
- Moisture 8 to 10 %

Bhattacharya, S.C., Sett, S., Shrestha, R. 1989. State of the Art for Biomass Densification. *Energy Sources* 11, 161-182.





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# Problems with Biomass

- There is not problem in the use of the resource
- Yet in the lack of a strategy of one clear development model
- Solution (?)
  - Improvement of life conditions of poor,
  - Reduction of disparities between the rural, urban and rurban,
  - Opening of isolated zones, and
  - More education and health...
- Biomass development strategy must be set as a global approach, secure coordination of different actors and avoid loosing efforts and means.
- Main paradigms
  - improving governance
  - Improve energy efficiency / energy access
  - diversity of supply and minimizing environmental impacts of energy



# Agricultural Residues - Briquetting

- One possible path – part of a bigger strategy
- Home – Small Scale (start at 1865)

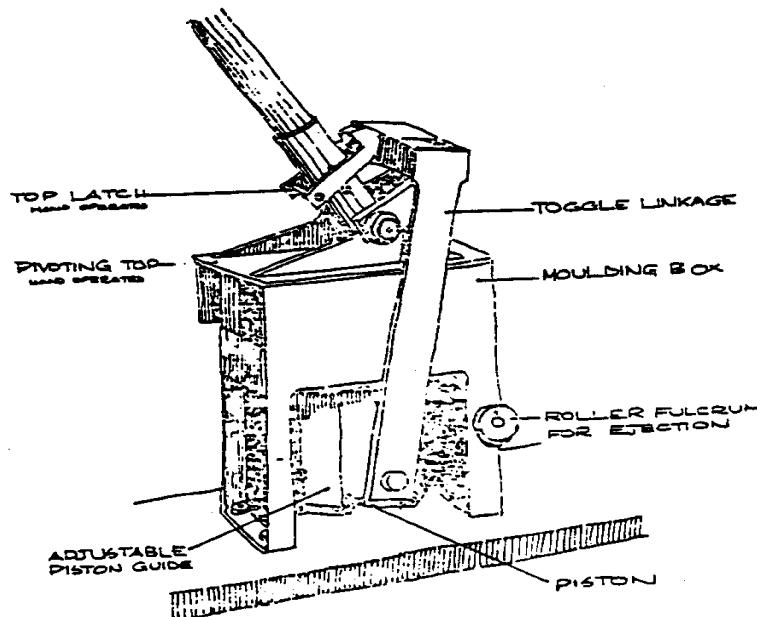


Figure 5. Combustaram



<http://www.iitb.ac.in/~ctara/product.htm#briquetting>

<http://seekfreakath.cx:81/3wdev/VITAHTML/SUBLEV/PO1/BRIQUETT.HTM>



# Once case study - Nigeria

- Agro-waste briquette-making machines for rural energy and pollution reduction in Nigeria
  - Manually operated briquette machine
  - Use sawdust and other agricultural wastes
- Developed and tested by the Center for Industrial Studies (CIS) of the Abubakar Tafawa Balewa University (ATBU), Bauchi, in collaboration with the Raw Material Research and Development Council (RMRDC), Abuja in 1996.
- Problems:
  - Due to various constraints
  - No further commercialization
  - of this locally developed alternative energy technology.





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# Another Case - Bhutan

## Biomass Wastes Briquetting implemented by the National Women's Association of Bhutan

- Objectives:
  - Install and operate a biomass briquetting unit
  - Contribute to the natural resources conservation policy
- Activities
  - Procurement of the Briquetting Machine
  - Use of the machine → Collection of Saw Dust → Production of Briquettes
- Weakness of the Project
  - Was confined to briquette production on experimental basis → Need strategy to go to economically scale
  - Heat generated by the briquettes is high → not suitable for the existing stoves → consumers would need new stoves
  - The briquetting unit is too small for larger scale
  - No marketing strategy





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# Main Steps

- Locating and Evaluating Local Raw Materials
  - Collection of Raw Materials
  - Quality Control and Storage for Raw Materials
  - Fuel Briquette Energy Content
- Size Reduction
  - Materials Mixing → Screening → Drying → Conveying
- Briquetting
  - Cooling Briquettes → Strapping → Storage of Finished Briquettes
  - Packaging Briquettes
- Storage of Large Quantities Of Briquettes
- Management
  - Marketing
  - Record Keeping for Your Business
  - Training Workers
  - Controlling Losses
  - Reinvesting Profits → Expanding Your Production





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# KEY ISSUES

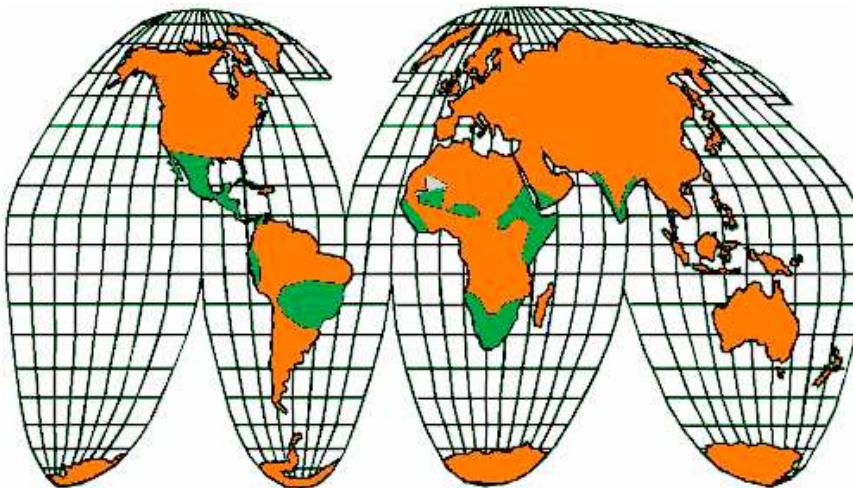
- Raw Material Source
- Quality + price + handling + transport (where to install the machines → close to the source)
- Working Flow – who will do / what when why
  - 99 % is technology and 1 % management
- Structure – Fixed – movable (start with machines that would go where the biomass is?)
- Ownership is THE KEY ISSUE
  - so the business would move towards
  - Some one must be held responsible

**It most be done in a way that someone make profit so  
briquetting came to be understood as good idea**



# Biodiesel diesel engines - jatropha oil

- Where →  
(green areas)
- What it is:





# Biodiesel diesel engines - jatropha oil



[http://www.malifolkecenter.org/assets/A\\_lowersection/jatropha\\_conference/4.jpg](http://www.malifolkecenter.org/assets/A_lowersection/jatropha_conference/4.jpg)

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# Biodiesel diesel engines - jatropha oil

- Base: diesel engines, runed with Jatropha Oil
- Jatropha is a plantation – suitable for several regions of the Sahel
- Need “only” to collect, press and filter the seeds
- Productivity:
- 660 up to 825 litres of oil per hectare per year
  
- Reference at: [http://www.jatropha.de/.](http://www.jatropha.de/)



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# Low Cost Transmission and Distribution Options

SWER - Single Wire Earth Return  
community lighting

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# SWER - Single Wire Earth Return

- What is it?

To do what normally use three wires – to do with only one



- Who already use:  
New Zealand, Australia, Canada, India, Brazil, Asia, Botswana,  
Cote d'Ivoire, Gabon, Morocco, Uganda, Eritrea and South  
Africa





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# SWER - Single Wire Earth Return

- Why:
  - Cost Reduction → One conductor, less equipment;
    - Long distance between the posts (hilltop to hilltop spans); and
    - Fewer switching and protection devices.
  - Design Simplicity plus Speed of Construction;
  - Reduced Maintenance costs
  - Reduced bushfire hazard
- Why Not:
  - Need a good earthing system
  - Voltage control can be difficult;
  - Power quality can be compromised
  - Has load density limitations.
- Need: to secure that the appropriated regulation



# SWER – Main Elements

- Line
  - Single iron wire (no copper nor Aluminium)
- Isolating Transformer
  - To make 22 kV, 2 phase, 2 wire to →12.7 kV line to earth on one wire
- Distribution transformer
  - To make 12.7 kV down to 230 X 230 Volts, two phase 16 kVA transformer
- To home / Machine house etc





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# SWER - Single Wire Earth Return

- Design Line
  - Resistance is wire + earth
- Savings in Capital cost:
  - 50% less than 2-wire, single-phase
  - 70% less than 3-wire, 3 phase
- Save around 50% of maintenance cost





# Provision of community lighting

- Community floodlight is focused in providing light to households
- Main goals are:
  - Safety –also good practice in urban environment
  - Can be made in conjunction with urban development / tourism / safety program / cultural development / economical development / support to SMEs
  - Normally associated with: market places and fish landing sites, tourism spots
- It is not a waste of light – but a designed project to offer energy services for the population





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# High-mast flood lighting

- Light only **where** needed
  - Don't overlight
  - Don't waste light
  - Shine light down with full-cutoff fixtures or shields



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<http://www.gnesd.org/Downloadables/RETs/ENDA%20RETs%20final%20version.pdf>





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  - [http://www.fao.org/ag/AGAinfo/resources/documents/WAR/war/W5256T/W5256t06.htm#P7\\_1007](http://www.fao.org/ag/AGAinfo/resources/documents/WAR/war/W5256T/W5256t06.htm#P7_1007)
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